



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D117-762-011
Job Sheet 183526



Part No: D117-762-011

Job Qty: 1 pcs

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 10/26/18

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG DSI9771 REV A, IIN-D117-762 REV E IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV.C DD VERF:JLM IPP REV:E 15.06.11 IIN REV.D DD VERF:JLM IPP REV:F 17.01.17 PER CHG004 (dsi9771) DD VERF:JLM IPP REV:G 17.08.16 PER CHG005 DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	1 Ea	10/26/18		0.00	0.00	Start Up Stores/Pkg-1	
110	Packaging 1-1 - Pick Kit - B4B	1 pcs	10/26/18		0.00	0.00	Packaging1-1	DAS
							Packaging 1 - 1 - B4B	69
							Packaging 1 - 2 - B4B	9-89
							Packaging 1 - 3 - B4B	
							Packaging 1 - 4 - B4B	
							Packaging 1 - 5 - B4B	
							Packaging 1 - 6 - B4B	
							Packaging 1 - 7 - B4B	
							Packaging 1 - 8 - B4B	
							Packaging 1 - 9 - B4B	
							Packaging 1 - 10 - B4B	
							Packaging 1 - 11 - B4B	
							Packaging 1 - 12 - B4B	
							Packaging 1 - 13 - B4B	
							Packaging 1 - 14 - B4B	
							Packaging 1 - 15 - B4B	
							Packaging 1 - 16 - B4B	
							Packaging 1 - 17 - B4B	
							Packaging 1 - 18 - B4B	
							Packaging 1 - 19 - B4B	
							Packaging 1 - 20 - B4B	
							Packaging 1 - 21 - B4B	
							Packaging 1 - 22 - B4B	
							Packaging 1 - 23 - B4B	
							Packaging 1 - 24 - B4B	
							Packaging 1 - 25 - B4B	
							Packaging 1 - 26 - B4B	
							Packaging 1 - 27 - B4B	

DAS
69
9-89

					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
120	QC 4	1 pcs	10/26/18	0.00 0.00	QC 4 - 28	DAS
					QC 4 - 58	69
					QC 4 - 69	9-89
					QC 4 - 9	
					QC 4 - 46	DAS
130	Packaging 3-1 - Stock - B4B	1 pcs	10/26/18	0.00 0.00	Packaging 3 - 1 - B4B	69
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	10/26/18	0.00 1.52	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
						9-89
140	QC 21 - FG	1 pcs	10/26/18	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAS
					QC 21 - FG - 53	21
						9-39
Part Op 110 - Pick Kit Descriptions: 120 - QC4- 100% Inspect kits for completeness 130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081 135 - Document Control - Photocopy bluefile & type labels per PPP D117-762-011 CHG005 140 - QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	
D3512-041	Wearplate	2 pcs (2 ea)	90-Start up Operation	
D5300-1	GHL Bushing	2 pcs (2 ea)	90-Start up Operation	
D5301-1	GHL Plug	2 pcs (2 ea)	90-Start up Operation	
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	
D117-762-041	Replacement Skidtube	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	56	0
	D3512-041	2	0	0
	D5300-1	2	22	0
	D5301-1	2	24	0
	MS21043-6	2	197	0
110-Packaging 1-1 - Pick Kit - B4B	D117-762-041	1	3	0

Part Specifications

Specifications could not be found.



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D117-762-011
Job Sheet 183526



Part No: D117-762-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 10/26/18

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG DSI9771 REV A, IIN-D117-762 REV E IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV.C DD VERF:JLM IPP REV:E 15.06.11 IIN REV.D DD VERF:JLM IPP REV:F 17.01.17 PER CHG004 (dsi9771) DD VERF:JLM IPP REV:G 17.08.16 PER CHG005 DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/26/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 24 2018
110	Packaging	1 pcs		10/26/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs		10/26/18	0.00	0.00	QC4		
130	Packaging	1 pcs		10/26/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs		10/26/18	0.00	1.52	DC		
140	QC21-FG	1 Ea		10/26/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081
Descriptions: 135 - Photocopy bluefile & type labels per PPP D117-762-011 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	5103389
D3512-041	Wearplate	2 Ea (2 ea)	90-Start up Operation	5113705
D5300-1	GHL Bushing	2 Ea (2 ea)	90-Start up Operation	5110374
D5301-1	GHL Plug	2 Ea (2 ea)	90-Start up Operation	5119986
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	5093619
D117-762-041	Replacement Skidtube	1 Ea (1 ea)	110-Packaging	5152034

Job Allocations

Operation	Component	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	8	0
	D3512-041	2	1	0
	D5300-1	2	9	0
	D5301-1	2	1	0
	MS21043-6	2	184	0
110-Packaging	D117-762-041	1	1	0

5152034 x1



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Container No: S121097



Part: D117-762-011

Job No: 183526

Serial No/Batch: S121097

Revision: A / E

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 15/10/28 To STC LoA RI

Part Specifications

Specifications could not be found.

Plex 9/19/18 11:29 AM dart.white.jesse

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D117-762 REV. E AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-762 REV. 4

REF FAA STC: SR01853SE

REF: TC LETTER OF ACCEPTANCE RDIMS-4374899

REF EASA STC: EASA.10017063

1.0 PURPOSE

The purpose of this Dart Service Instruction (DSI) is to replace the ground handling lugs (D3864-1 Bushings, AN6C51A Bolts and MS21043-6 Nuts) on the D117-762-XXX Skidtubes with a structurally superior lug design (D5300-1 Bushings, D5301-1 Plugs, AN6C52A Bolts, MS21043-6 Nuts) as shown in Figure 1. The new hardware will be included in D117-762-011 @ CHG 004 and subsequent.

2.0 INSTALLATION

For D117-762-011 @ CHG 004 and subsequent, the ground handling hardware should be installed as follows:

- 2.1 Loosely install (qty 2) D5300-1 GHL Bushing & (qty 2) D5301-1 GHL Plug wet with Proseal 890 or MIL-S-8802 Class B2 Sealant in location shown in Figure 1.
- 2.2 Install (qty 2) AN6C52A Bolts and (qty 2) MS21043-6 Nuts in accordance with Figure 1. Clean up squeezed out Proseal and apply fillet seal around D5300-1 & D5301-1.
- 2.3 Torque AN6C52A Bolts 160 - 190 in-lbs (18.1 - 21.5 N-m).

3.0 PARTS LIST

For D117-762-011 @ CHG 004 and subsequent, the Part List in IIN-D117-762 and ICA-D117-762 is modified as follows:

IS

ITEM	QTY -011	PART NUMBER	DESCRIPTION
	X	D117-762-011	SKIDTUBE INSTALLATION
50	2	AN6C52A	BOLT
51A	2	D5300-1	GHL BUSHING
51B	2	D5301-1	GHL PLUG
52	2	MS21043-6	NUT

A	NEW ISSUE	RF	17.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE, LTD EUGENE, OR	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV.A
MFG. APPR.	N/A	DSI 9771	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	GHL UPGRADE KIT	NTS
DATE	17.01.09	COPYRIGHT ©2017 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE, LTD.	

5.0 PARTS LIST

5.1 D117-762-011 Skidtube Parts List

Item	Qty -011	Qty -041	Part Number	Description
	X		D117-762-011	SKIDTUBE INSTALLATION
	1	X	D117-762-041	REPLACEMENT SKIDTUBE
1		1	D3582-041	SKIDTUBE ASSEMBLY
2	2		**1121-51002	SKID SHOE
3	2		**1121-51102	CLAMPING RING
4	8		**LN9380M8X45	HEXAGON BOLT
5	8		**LN9023A8-1.4544.9	LOCKING WASHER
6	8		**LN9025-0815K	WASHER (OR LN9025-0815L)
10		1	*D2965	CAP
11		2	***AELS-1032-225	INSERT
12		2	*AN3C5A	BOLT
13		2	*NAS1149C0332R	WASHER (OR AN960C10L)
20A		1	*D3508-9	WEARPLATE
20B		1	*D3558-9	GASKET
21A		1	*D3508-3	WEARPLATE
21B		1	*D3558-3	GASKET
22A		1	*D3508-11	WEARPLATE
22B		1	*D3558-11	GASKET
23A		1	*D3508-13	WEARPLATE
23B		1	*D3558-13	GASKET
24		36	*AELS-1032-130	INSERT
25	8	28	*AN3C4A	BOLT
26	8	28	*NAS1149C0332R	WASHER (OR AN960C10L)
27	2		D3512-041	WEARPLATE
30		2	*AELS-1032-130	INSERT
31		2	*AN3C4A	BOLT
32		2	*NAS1149C0332R	WASHER (OR AN960C10L)
50	2		AN6C51A	BOLT
51	4		D3864-1	BUSHING
52	2		MS21043-6	NUT

* PART IS INCLUDED WITH D3582-041 SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE